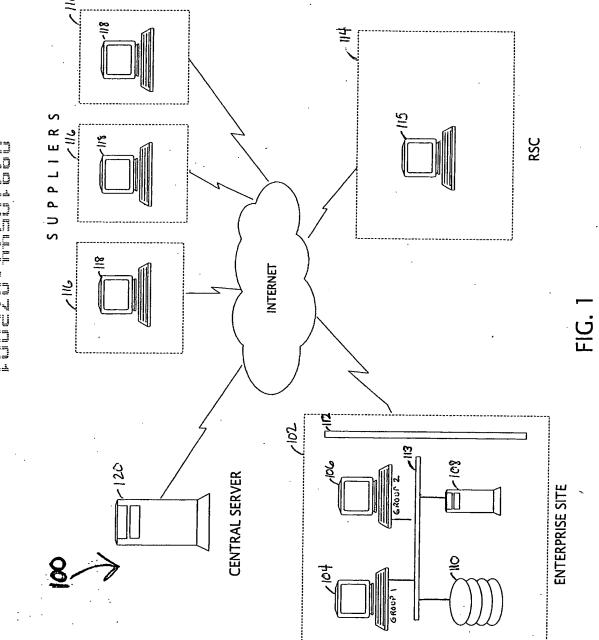
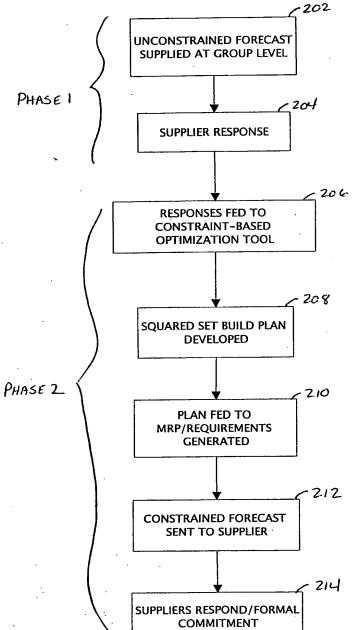
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## FORECAST COLLABORATION PROCESS

FIG. 2

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## REPLENISHMENT EXECUTION PROCESS: INVENTORY MANAGEMENT SUB PROCESS

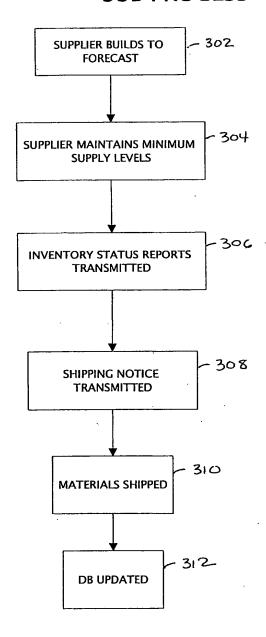


FIG. 3

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## REPLENISHMENT EXECUTION PROCESS: "PULL" SUBPROCESS FLOW

